

**Motion Control System**  
**DF64 ProcedureDevelopment**  
**ACS ArrivalModing**  
**December 5, 1997**

**Identification Section:**

<b>Procedure Name:</b>	ACS_Arrival_Moding.
<b>Applicability:</b>	Arrival of Flight 3A.
<b>Frequency:</b>	This procedure is performed during the arrival sequence.
<b>Objective:</b>	Operational sequence used to automatically mode the Station from RS attitude control upon Orbiter arrival.
<b>Description:</b>	LED mode indication (i.e., RS ACS mode status) lighting is enabled to provide a visual indication of the stations current ACS mode status.
<b>Crew Required:</b>	One (non-specified) crew member is required for visual status check.
<b>Power:</b>	N/A
<b>Data:</b>	Required telemetry is given in the procedure.
<b>Duration:</b>	Concurrent with integrated and arrival proxops timeline.
<b>Location:</b>	PMA2.
<b>Parts:</b>	PMA2 APAS docking mechanisms; Node 1MDMs; RS segment MDMs and Propulsion system.
<b>Materials:</b>	N/A
<b>Tools:</b>	N/A
<b>Constraints:</b>	N/A
<b>Assumptions:</b>	Orbiter provides attitude control for the mated stack.
<b>Reference Materials:</b>	S684-10174 - 5/15/96; MDC 95H0250B 3/15/96 (Russian data), Pass2-100% 2A/3A Command and Telemetry file.

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## ACS ARRIVAL MODING

### NOTE

Mode initialization should be performed one hour before entering the Orbiter prox-ops phase.

### 1. VERIFY ACS MODING PRE-ARRIVAL CONFIGURATION AND STATUS

PCS

MCS: ACS Moding

**ACS Moding**

'ACS Configuration'

Verify Moding Role Arm box is not active.

√Moding Role Primary NCS - Full

√Moding Role Secondary NCS - Full

'Arrival'

√PMA2 Arrival Response SW Primary, Secondary NCS - Inh

'Departure'

√PMA2 Departure Response SW Primary, Secondary NCS - Inh

### 2. ENABLE APAS LED LIGHTING

### NOTE

Each of the primary and secondary commands turns on two of the four LED ACS indication lights (i.e., 4 total). LED configuration: ON - Active Attitude Control, OFF - Software Off, FLASH - Station in Free-Drift.

'ACS Configuration'

sel LED Control SW

'Primary NCS'

**cmd Enable**

√LED Control SW - Ena

√PMA2 LED State - On

'Secondary NCS'

**cmd Enable**

√LED Control SW - Ena

√PMA2 LED State - On

Visual check by Orbiter crew that APAS LEDs are On (-Z window)

### 3. VERIFY RUSSIAN SEGMENT MODE STATUS

'ACS Configuration'

√RS Mode Primary, Secondary NCS - Cntl

NOTE

If LEDs are not on, verify with MCC-H/MCC-M that ISS is in active attitude control.

4. ENABLE ARRIVAL SOFTWARE SWITCH MONITORING FOR ACS MODING

PCS

MCS: ACS Moding

**ACS Moding**

'Arrival'

sel PMA2 Arrival Response SW

'Primary NCS'

**cmd** Enable

√Arrival SW - Ena

'Secondary NCS'

**cmd** Enable

√Arrival SW - Ena

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\* If Primary/Secondary NCS Arrival Response SW Arm will not need to be \*  
\* used wave off, ect), then the following commands should be sent: \*

\* \*

\* sell PMA2 Arrival Response SW \*

\* 'Primary, Secondary NCS' \*

\* **Cmd** Inhibit \*

\* √PMA2 Arrival Response SW - Inh \*

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5. ATTITUDE CONTROL SYSTEMARRIVAL MONITORING AND MODING

Verify **MCC-H/MCC-M**Go for Orbiter Arrival/Docking

'Departure'

√PMA2 Interface Sealed Primary, Secondary NCS - X

'Arrival'

√PMA2 Capture Long Primary, Secondary NCS - X

√Arrival Event Primary NCS - X

√Arrival Event Secondary NCS - X

√PMA2 LED State Primary, Secondary NCS - Flash

Visual check by Orbiter crew that APAS LEDs are Flashing (-Z window)